



All Wood Double Hung 2-Wide Operating Windows
75" x 80-3/4" Max. Basic Unit Size
Through Brickmould Installation Utilizing
2-1/2" Galvanized Casing Nails 3" from Each Corner &
12" On Center Thereafter.

CCL Listing# 436-P-658.23

Intertek Architectural Testing, Test Report #: E0410.01-602-44-R1

**All Wood Double Hung Operating Window with Concealed Jambliner
Brickmould Installation / WDMA Instructions / Non-Impact**

SHEET: 1 OF 2

Updated: 11/15/2017

DRAWN BY: B.K.

TEST REPORT SUMMARY:

- **Single Unit:** Maximum Unit Frame Size:
37-1/2" (953mm) x 80 3/4" (2051mm)
- **2-Wide Unit Size Tested:**
75" (1905mm) x 80 3/4" (2051mm)
- **OVERALL DESIGN PRESSURE:** **±40 psf**
- **STRUCTURAL TEST PRESSURE:** **±60.15 psf**
- **RATING:** **LC-PG 40**

INSTALLATION NOTES:

1. USE 2" x _ WOOD BUCK

2. 1/4" MAXIMUM SHIM SPACE AT HEAD, SILL, JAMBS.

- PLACE WOOD SHIMS 6-10".
- VERTICAL MULL JAMBS FACTORY SEALED & BUTTED TOGETHER. VERTICAL MULLS ARE THEN FASTENED WITH 1" CORRUGATED FASTENERS OVER THE INTERIOR & EXTERIOR SEAM, SPACED 6-8" FROM CORNERS AND 6-8" ON CENTER THEREAFTER.

3. APPLY A CONTINUOUS BEAD OF SEALANT BETWEEN THE BRICKMOULD AND THE BUCK, ON ALL FOUR SIDES.

4. - INSTALL UNIT USING 2-1/2" GALVANIZED CASING NAILS SPACED APPROXIMATELY 3" FROM EACH CORNER AND 12" ON CENTER THEREAFTER THROUGH THE BRICK MOULD AND INTO THE FRAMING MATERIAL. AT HEAD AND JAMBS. 1/2" MINIMUM EDGE DISTANCE.

- SILICONE SEAL AROUND THE ENTIRE PERIMETER, WHERE THE BRICK MOULD MEETS THE FRAMING.

- **AT HEAD,** INSTALL (2) #8 X 2" PFH SCREWS 3" FROM CENTER LINE IN SASH TRACK.

- **AT SILL,** INSTALL (2) #8 X 2-1/2" PFH SCREWS THRU FRAME MULL JAMBS.

5. 1-Wide Single Unit: Maximum Unit Frame Size: **37-1/2" (953mm) x 80-3/4" (2051mm)**

2-Wide Unit Size Tested: **75" (1905mm) x 80-3/4" (2051mm)**

6. QUALIFIES MULTIPLE WIDE WINDOW CONFIGURATIONS.

GENERAL INSTALLATION NOTES:

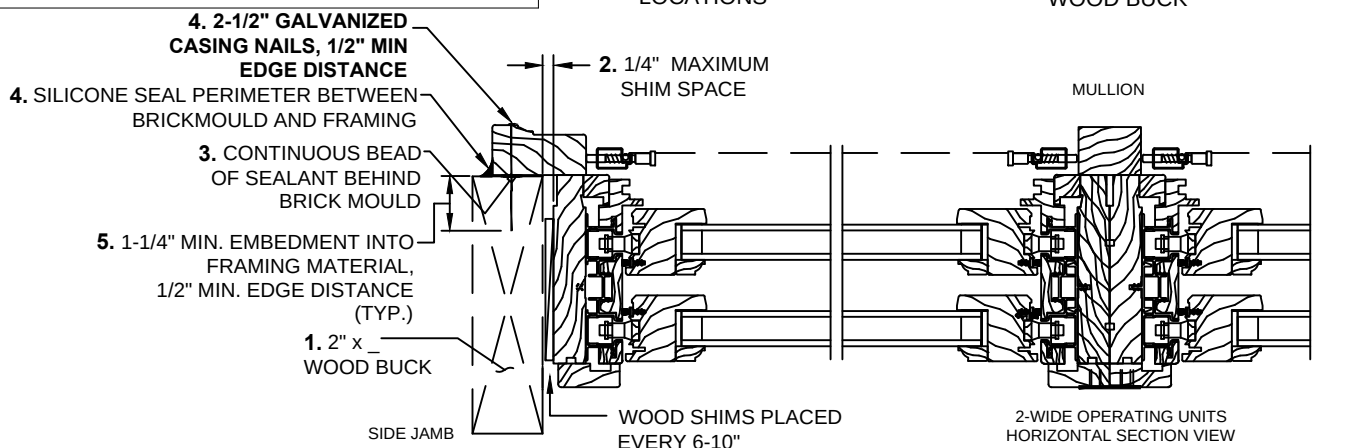
- Check rough opening for proper size, plumb, level and square.
- Make all necessary adjustments to ensure rough opening is plumb, level & square.
- Sill must be flat, level and capable of supporting the weight of the window unit.
- Opening should allow a maximum of 1/4" shim space at head, sill and jambs.
- Wood buck, framing, fasteners, sealant and all wall system materials are provided by others.

Through Brickmould Anchor Requirements Table

THROUGH BRICKMOULD with ROOFING NAILS

OPENING TYPE (SUBSTRATE)	JAMB TO OPENING FASTENER TYPE, FASTENER SPACING	MINIMUM EMBED	MINIMUM EDGE DIST.
2X_ WOOD FRAME OR BUCK	2-1/2" GALVANIZED CASING NAILS SPACED 3" FROM EACH CORNER & 12" ON CENTER THEREAFTER.	1-1/4"	1/2"

ANCHORS MUST BE INTO A MIN. 2X_ WOOD MEMBER. IF SPACE BETWEEN WALL FRAME & WINDOW FRAME IS GREATER THAN THAT REQUIRED FOR A 2X_ WOOD MEMBER AND A SPACE EXISTS, THE SPACE MUST BE FILLED WITH A WOOD MEMBER OF EQUAL DEPTH TO THE WINDOW FRAME MEMBER OR BUCK AND OF LENGTH = MIN. 20". THE FRAME ANCHOR MUST THEN BE RUN THROUGH THE FRAME & WOOD SHIM AND INTO THE OPENING.





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**ELEVATION VIEWED FROM EXTERIOR
SHOWING FASTENER LOCATION & SPACING (TYP.)**

OVERALL BASIC UNIT FRAME SIZE:
75" (1905mm) x 80 3/4" (2051mm)

